



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3715

Job Sheet 174094



Part No: 646.3715

Job Qty: 12 ea

Part Name: Strut Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV A SHEET 6 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/15/18	0.00	0.00	Start Up Waterjet		OK 18/03/12
110	Waterjet	12 pcs		3/16/18	0.00	0.43	Waterjet1		OK 18/03/12
120	QC	12 pcs		3/16/18	0.00	0.00	QC2 Waterjet-1		OK 18/03/12
130	QC	12 pcs		3/16/18	0.00	0.00	QC8-1		38
140	Outsource	12 pcs		3/23/18			ATG001-VC	5	CT 18-3/14 18/04/18
150	Packaging	12 pcs		3/23/18	0.00	0.00	Packaging2		AT 18/03/17
160	QC	12 pcs		3/23/18	0.00	0.00	QC5		11 APR 17 2018
190	Packaging	12 pcs		3/23/18	0.00	0.00	Packaging3-1		CC 18/05
200	QC21-SA	12 Ea		3/23/18	0.00	0.00	QC21		9-89 18/04/18

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O to ATG 1809310 Hard Anodize, Color Black and Prime as per Dwg 646.3700

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

21 APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.5208 sf (.0434 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	232	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	3Inches ± 0	3 2		
2	Gusset	3Inches ± 0	3 2		
3	Gusset	0Inches ± 0	0 0		

Plex 3/9/18 4:09 PM Dart.Gagnon.Michelle

UAT Aerospace Ltd.
1270 Aberdeen Street
Hawthornbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@uataero.com
www.uataerospace.com

UART
AEROSPACE



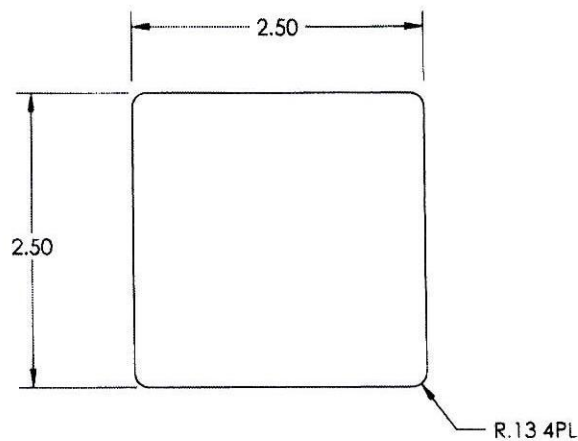
Container No: S050316

Part: 646.3715
Job No: 174094
Serial No/Batch: S050316
Revision:
Inspector:

Date: 03/12/18

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF
APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISION			
REV	DESCRIPTION	DATE	APPROVED



646.3715

NEXT ASSY (S)	ORIGINAL DATE 08-18-06	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
	DESIGNED BY P. MAVOI		
	DESIGNED BY S. JATHEW	SHEETMETAL	
	DESIGNED BY T. CHEN		
CONTRACT NO.		SUP. CAGE CODE B 07M16	DWG. NO. 646.3700
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS 3 PLACES DECIMALS 1.001 ANGLES 2.5°		SCALE: 1:1 NONE	SHEET 6 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039310

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039310
PO Date: 3/14/18
Due Date: 4/18/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174097	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.55/pcs	\$45.30
2	174094	646.3715	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
3	170471	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
4	174092	646.3717	Doubler Issue P/O _____ ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.70/pcs	\$46.20
5	174091	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$5.40/pcs	\$64.80
6	174090	646.3719	Doubler Issue P/O _____ ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
7	173241	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$12.15/pcs	\$97.20
8	168290	647.1710	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$31.70/pcs	\$158.50
9		647.1711	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$31.70/pcs	\$158.50

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914947

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK
Quantity	Description
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.
8 ea	Part: 649.5213 Rev: A Doubler Job: 22767 PO: PO039310 Line: 1
12 ea	Part: 646.3715 Rev: A Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22741 PO: PO039310 Line: 2
8 ea	Part: 647.1610 Rev: A Wiper Deflector Fwd Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22763 PO: PO039310 Line: 7
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.	